83.13 SEMI-AUTOMATIC PLATE SHIFTER PLATE STACK -23 85.88 \bigcirc E-STOP PULLCORD 55.50 (A)25.97 15.00 (B)-- 26.19 -— 19.19 —-- 35.62 PROCESS INLET (A)150# Ø6 FLANGE -14.00 PROCESS OUTLET -1.50 1.06 X 1.00 SLOTED 4 PLACES 1.50 -B 150# Ø6 RF FLANGE ø1.06 4 PLACES 230 VAC/ SINGLE PHASE/ C 60 Hz , 11 FULL LOAD AMPS 30.25 COMPRESSED AIR 0 24.25 P.O.C. Ø1 NPT 110 SCFM @ 60 PSI 48.50 60.50 PLATE SEALS CLOTH TYPE □ NON GASKETED (STD) □ EPDM (GASKETED) □ VITON (GASKETED) D PMU (STD) PMM FTW (POLYESTER) PSM 11.00 --X + 56.75 -11.00 FOOTPRINT PLATE & PRESS PRESSURE RATING □ 100 PSI (STD) CAKE THICKNESS PLATE SHIFTER □ 32mm (1.25")(STD) NONE SEMI-AUTOMATIC А BLOWDOWN CORE BLOWDOWN PIPING MATERIAL SEALS MATERIAL EPDM BUNA VITON TEFLOM D PVC (STD) ***** NOTES: CONFIGURATION IN 1. DRAWING IS FOR REFERENCE ONLY. CONSULT FACTORY FOR DETAILED CONTRUCTION DRAWINGS AND SPECIFICATIONS. APPROVAL DATE: 2. SEE FILTER PRESS SPECIFICATIONS SHEET FOR "X" DIMENSION. MODEL # DRAWN BY DWG NO DATE 1500 Filter Press, Standard Series **=**¦∰Perk<u>=</u> 190016 Darius Tabrizi 5/11/05 SHEET 1 OF 2

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HiPerk Machinery Co. Engineering Data

Nominal Volume		Number of Plates	Filter Area		"X" Dimension (.) Non-Gasketed (NGR)		Shipping Weight		Operating Weight	
125	3540	65	2586.9	240.3	175.13	4,448	43,600	19,777	54,225	24,596
150	4248	77	3071.9	285.4	207.38	5,267	46,600	21,137	59,350	26,921
175	4955	89	3557.0	330.5	239.63	6,086	49,500	22,453	64,375	29,200
200	5663	101	4042.0	375.5	272.00	6,909	52,500	23,814	69,500	31,525
225	6371	115	4607.9	428.1	309.63	7,864	56,000	25,401	75,125	34,076
250	7079	127	5092.9	473.1	341.88	8,684	59,000	26,762	80,250	36,401
300	8495	153	6143.8	570.8	411.75	10,458	65,400	29,665	90,900	41,232

- **NOTES:** Volume/Chamber = 1.99 ft^3 (56.36 L)
 - Filter Area/Chamber = $40.42 \text{ ft}^2 (3.755 \text{ m2})$

Dimension and weights are for reference purposes only

Weights do not include ancillary equipment

For presses equipped with plate shifter add 250 lbs (113.4 kg)

Operating weight is calculated with wet filter cake density of 85 lb/ft ³ (1.36 kg/L)

Cloth thickness on NGR based on 1mm/chamber

* Filter plate stack length dimension (approximate)

P15L SIDEBAR	PLATE TYPE	CAKE THICKNESS	DWG NO	
100 psi (7 bar) Design	1500mm NGR	1.25" (32mm)	190016 SH2	REV E